## 24-A PHD-38X81.75-4X6-(JOIST)

1. Lay out the pier blocks according to Sheet 2 of drawing SD-24-72. Dig each pier block into the ground an inch or two and make each one level with itself.
2. Cut and lay out the beams according to Sheet 2. Leave the ends of the beams long (extending past the perimeter of the floor). Cut them later.
3. Level the beams with various lengths of $4 \times 4$ atop the piers.
4. Cut the 5 " $C$ ", 7 " $D$ ", 1 " $G$ ", and 1 " $W$ " boards from eight of the $2 \times 6 \times 10$ ' boards.

Cut the 1 " $D$ ", 1 " $F$ ", and 1 " $E$ " boards from the one $2 \times 6 \times 12$ ' boards.
Cut the "H", and "V" boards from the two $2 \times 6 \times 16$ ' boards.
Cut the 1 "J", 1 " $T$ ", and 1 "U" boards from three $2 \times 6 \times 20$ ' boards. And 1 " $E$ " \& 1 "I" from the same $2 \times 6 \times 20$ ' board

Cut the "K", "L", "M", "N", "O", "P", "Q", "R", and "S" boards from the nine $2 \times 6 \times 24 \mathrm{ft}$. boards.

Note: All board length dimensions refer to the long side of the board,
5. Frame according to Sheet 3 of drawing SD-20-72. The long side of the "N" board meets the inside of the perimeter where the "C" and "D" boards meet. All joists are on 16 " centers from board " $N$ ".
6. Cover with plywood according to Sheet 4 of drawing SD-20-72.
7. Rasp, sand and finish with exterior grade varnish.

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## Board Cut and Material List

Board Cut List

| Letter | Qty. | Size (Nominal) | Size (Actual) | Length ${ }^{1}$ | Ends ${ }^{2}$ | Qty. | Item | Material Alocation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A | 3 | 4×6-100x150 | $31 / 2$ "x 5 1/2" - 89mm x 140mm | 288" - 7315mm | $0^{\circ}$ | 3 | 4" $\times 6$ " x $24{ }^{\prime}$ | A |
| B | 2 | 4x6-100x150 | $31 / 2 \mathrm{l} \times 51 / 2^{\prime \prime}-89 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 168" - 4267mm | $0^{\circ}$ | 2 | 4" $\times 6$ " $\times 14^{\prime}$ | B |
| C | 5 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 58 5/16" - 1481mm | $12^{\circ}-12^{\circ}$ | 9 | 2" x 6" x 24' | K,L,M,N,O,P,Q,R,S |
| D | 8 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 59 9/16" - 1513mm | $12^{\circ}-12^{\circ}$ | 4 | 2" x 6" x $20^{\prime}$ | E,I,J,T,U |
| E | 2 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | $365 / 8{ }^{\prime \prime}-931 \mathrm{~mm}$ | $12^{\circ}-6^{\circ}$ | 2 | 2" x 6" $\times 16^{\prime}$ | H, V |
| F | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 45" - 1143mm | $6^{\circ}-6^{\circ}$ | 1 | 2" x 6" x 12' | D,E,F |
| G | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 111 9/16" - 2833mm | $66^{\circ}-66^{\circ}$ | 8 | 2" x 6" x 10' | C,D,F,G,W |
| H | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 172 1/8" - 4371mm | $42^{\circ}-42^{\circ}$ | 19 | Pier blocks | Piers |
| I | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | $2015 / 16 "$ - 5114 mm | $42^{\circ}-42^{\circ}$ | As required | 4" x 4" | Posts |
| J | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | $2309 / 16{ }^{\prime \prime}$ - 5856 mm | $42^{\circ}-42^{\circ}$ | 20 | lbs. of 16d galvanized box nails ${ }^{3}$ | Fasteners |
| K | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 249 15/16" - 6349mm | $18^{\circ}-18^{\circ}$ | 16 | Sheets of 3/4" plywood | Cladding |
| L | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 260 3/8" - 6613mm | $18^{\circ}-18^{\circ}$ | 20 | lbs. of 8d galvanized box nails ${ }^{3}$ | Fasteners |
| M | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 270 3/4" - 6877mm | $18^{\circ}-18^{\circ}$ | 4 | Gallons exterior varnish | Finish |
| N | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 280 3/16" - 7116mm | $6^{\circ}-6^{\circ}$ |  |  |  |
| 0 | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 276 9/16" - 7025mm | $6^{\circ}-6^{\circ}$ |  |  |  |
| P | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 273" - 6934mm | $6^{\circ}-6^{\circ}$ |  |  |  |
| Q | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 269 3/8" - 6843mm | $6^{\circ}-6^{\circ}$ |  |  |  |
| R | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 260 7/8" - 6626mm | $30^{\circ}-30^{\circ}$ |  |  |  |
| S | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 242 11/16" - 6164mm | $30^{\circ}-30^{\circ}$ |  |  |  |
| T | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 224 1/2" - 5703mm | $30^{\circ}-30^{\circ}$ |  |  |  |
| U | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 202 13/16" - 5152mm | $54^{\circ}-54^{\circ}$ |  |  |  |
| V | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 158 13/16" - 4033mm | $54^{\circ}-54^{\circ}$ |  |  |  |
| W | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 112 7/8" - 2868mm | $78^{\circ}-78^{\circ}$ |  |  |  |
| - | 19 | $4 \times 4-100 \times 100$ | $31 / 2$ " 3 1/2"-89mm x 89mm | As required | $0^{\circ}$ |  |  |  |
| - | 16 | $3 / 4 "$ |  | 4' x 8' | As required |  |  |  |

${ }^{1}$ All lengths in inches and millimeters and for the long side of the board.
${ }^{2}$ Angles shown are the angles of the material cut off. For angles less than $45^{\circ}$, this is the angle of the saw setting.
${ }^{3}$ Screws may be substituted for nails to afford portability of floor.





