## 20 Foot Dome Deck, Joist Method, One PHD-A (Metric and Imperial with Imperial Lumber)

1. Lay out the pier blocks according to Sheet 1 of drawing SD-20-24. Dig each pier block into the ground an inch or two and make each one level with itself.
2. Cut and lay out the beams according to Sheet 1. Leave the ends of the beams long (extending past the perimeter of the floor). Cut them later.
3. Level the beams with various lengths of $4 \times 4$ atop piers.
4. Cut the 8 " $C$ ", 5 " $D$ ", 2 " $E$ ", 1 " $F$ ", 1 " $G$ " and 1 "U" boards from the nine $2 \times 6 \times 10 \mathrm{ft}$. boards.
Cut the 1 " H " and 1 " T " boards from the two $2 \times 6 \times 12 \mathrm{ft}$. boards.
Cut the 1 " l " and 1 " S " boards from the two $2 \times 6 \times 16 \mathrm{ft}$. boards.
Cut the 1 " $J$ ", 1 " $K$ ", 1 " L ", 1 " $M$ ", 1 " $N$ ", 1 " O ", 1 " P ", 1 " $Q$ " and 1 " $R$ " boards from the nine $2 \times 6 \times 20 \mathrm{ft}$. boards.

Note: All board length dimensions refer to the long side of the board,
5. Frame according to Sheet 2 of drawing SD-20-24. The center of joist " $N$ " is located 1 $5 / 16^{\prime \prime}$ from the center of the dome, toward the back of the dome. All other joists will be 16 " on center from joist " N " with the exception of joists " G " and " U ". " G " and " U " will butt up to the inside of " D " at the back of the dome and " F " at the door.
6. Cover with plywood according to Sheet 3 of drawing SD-20-74.
7. Rasp, sand and finish with exterior grade varnish.

## 20-A PHD-38X81.75-4X6-(JOIST)

## Board Cut and Material List

Board Cut List

| Letter | Qty. | Size (Nominal) | Size (Actual) | Length ${ }^{1}$ | Ends ${ }^{2}$ | Qty. | Item | Material Alocation |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A | 2 | 4x6-100x150 | $31 / 2$ "x $51 / 2^{\prime \prime}-89 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 240" - 6096mm | $0^{\circ}$ | 16 | Pier blocks | Piers |
| B | 2 | 4x6-100x150 | $31 / 2 \mathrm{l} \times 51 / 2^{\prime \prime}-89 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 144"-3658mm | $0^{\circ}$ | As required | 4" x 4" | Posts |
| C | 8 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 49 11/16" - 1262mm | $12^{\circ}-12^{\circ}$ | 2 | 4" $\times 6{ }^{\prime \prime} \times 20$ | A |
| D | 5 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | $485 / 8$ " - 1236mm | $12^{\circ}-12^{\circ}$ | 2 | 4" $\times 6{ }^{\prime \prime} \times 12^{\prime}$ | B |
| E | 2 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 26 5/8"-676mm | $13^{\circ}-5^{\circ}$ | 9 | 2" x 6" x $20{ }^{\prime}$ | J,K,L,M,N,O,P,Q,R |
| F | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 45" - 1143mm | $5^{\circ}-5^{\circ}$ | 2 | 2" x 6" x 16' | I,S |
| G | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 54 5/8" - 1387mm | $66^{\circ}-66^{\circ}$ | 2 | 2" x 6" $\times 12^{\prime}$ | H,T |
| H | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 128 7/16" - 3262 mm | $66^{\circ}-66^{\circ}$ | 9 | 2" x 6" $\times 10^{\prime}$ | C,D,E,F,G,U |
| I | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 162 7/8" - 4137 mm | $42^{\circ}-42^{\circ}$ | 10 | lbs. of 16d galvanized box nails ${ }^{3}$ | Fasteners |
| $J$ | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 192 1/8" - 4879mm | $42^{\circ}-42^{\circ}$ | 12 | Sheets of 3/4" plywood | Cladding |
| K | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 209 7/8" - 5331mm | $18^{\circ}-18^{\circ}$ | 10 | lbs. of 8d galvanized box nails ${ }^{3}$ | Fasteners |
| L | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 220 1/4"-5595mm | $18^{\circ}-18^{\circ}$ | 2 | Gallons exterior varnish | Finish |
| M | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | $23011 / 16$ " -5859mm | $18^{\circ}-18^{\circ}$ |  |  |  |
| N | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | $23013 / 16{ }^{\prime \prime}$ - 5863mm | $6^{\circ}-6^{\circ}$ |  |  |  |
| 0 | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 227 1/4"-5772mm | $6^{\circ}-6^{\circ}$ |  |  |  |
| P | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 223 3/4"-5681mm | $6^{\circ}-6^{\circ}$ |  |  |  |
| Q | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 211 1/16" - 5362mm | $30^{\circ}-30^{\circ}$ |  |  |  |
| R | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 192 15/16" - 4900mm | $30^{\circ}-30^{\circ}$ |  |  |  |
| S* | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 174 3/4"-4438mm | $30^{\circ} / 54^{\circ}-30^{\circ} / 54^{\circ}$ |  |  |  |
| T | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | $1321 / 16{ }^{\prime \prime}-3354 \mathrm{~mm}$ | $54^{\circ}-54^{\circ}$ |  |  |  |
| U | 1 | 2x6-50x150 | $11 / 2^{\prime \prime} \times 51 / 2^{\prime \prime}-38 \mathrm{~mm} \times 140 \mathrm{~mm}$ | 60 7/8"-1497mm | $79^{\circ}-79^{\circ}$ |  |  |  |
| - | 16 | 4x4-100x100 | $31 / 2$ " x 3 1/2" - 89mm x 89mm | As required | $0^{\circ}$ |  |  |  |
| - | 12 | 3/4" |  | 4' x 8' | As required |  |  |  |

${ }^{1}$ All lengths in inches and millimeters and for the long side of the board.
${ }^{2}$ Angles shown are the angles of the material cut off. For angles less than $45^{\circ}$, this is the angle of the saw setting.
${ }^{3}$ Screws may be substituted for nails to afford portability of floor

* Board 'S' will require two cuts to meet the angle requirements. See Diagram SD-20-24 sheet 2 for more detail.




